

Date: Thursday, 10/08/2006 10:02:04 AM  
 User: Linda Lacelle

## Process Sheet

|                       |                                       |                  |                  |
|-----------------------|---------------------------------------|------------------|------------------|
| Customer              | : CU-DAR001 Dart Helicopters Services | Drawing Name     | : ASPIRATOR BODY |
| Job Number            | : 28133                               | Part Number      | : D2094          |
| Estimate Number       | : 11975                               | Drawing Number   | : D2094 REV A    |
| P.O. Number           | : N/A                                 | Project Number   | : N/A            |
| This Issue            | : 10/08/2006                          | S.O. No.         | : N/A            |
| Prsht Rev.            | : NC                                  | Drawing Revision | : A              |
| First Issue           | : N/A                                 | Material         | : N/A            |
| Previous Run          | : N/A                                 | Due Date         | : 31/08/2006     |
| Written By            | : <i>[Signature]</i>                  | Qty:             | 25               |
| Checked & Approved By | : <i>[Signature]</i>                  | Um:              | Each             |
| Comment               | : Est. B 99.01.20 Re-format DM        |                  |                  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |  |
|---------|-----------------------|---------------|--|
| 1.0     | D2061                 | Aspirator     |  |

Comment: Qty.: 1.0000 Each(s)/Unit Total : 25.0000 Each(s)

Aspirator

Pick:

| Qty | Part number | Description    | Batch        |
|-----|-------------|----------------|--------------|
| 1   | D2061       | Aspirator Body | <i>28138</i> |

2.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1

Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Drill 4 flange holes as per Dwg D2092/93/94 using Drill Jig DT 8262

*FF 06.09.2025*

Cut edges as per Dwg D2095 using Jig DT 8263

Drill 5/16 hole for jet as per Dwg D2092/93/94 using Drill Jig DT 8296

Deburr

*FF 06-11-02 25*

Clean and polish with water and thinner

3.0 QC5 INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP *06/11/02 25*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/11/03  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 10/08/2006 10:02:05 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ASPIRATOR BODY

Job Number: 28133

Part Number: D2094

Job Number:



| Seq. #: | Machine Or Operation: | Description :         |
|---------|-----------------------|-----------------------|
| 4.0     | PACKAGING 1           | PACKAGING RESOURCE #1 |

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST214

10/08/06 10:22:28

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| 5.0 | DC          | DOCUMENT CONTROL      |

Comment: DOCUMENT CONTROL

Inspection Level 21

10/08/06 10:22:28  
25

Job Completion



10/08/06 10:22:28  
06/11/03

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



